

Safety data sheet
according to 1907/2006/EC, Article 31

Printing date 15.08.2018

Version number 4

Revision: 15.08.2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name:** Epilox®-Härter M 1131-1
- **Article number:** 06127
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
LEUNA-Harze GmbH
Am Haupttor, Bau 6619
D-06237 Leuna
Telefon 03461 43 3639
e-Mail: infomsds.harze@leuna.de
- **Further information obtainable from:**
Abteilung Qualitätssicherung
Dr. Karin Bierögel
Telefon 03461 43 4654
Telefax 03461 43 4574
Telefon außerhalb der Geschäftszeit: 03461 43 6188
- **1.4 Emergency telephone number:**
Leitstelle Werkfeuerwehr
03461 434333

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Skin Corr. 1B H314 Causes severe skin burns and eye damage.
Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Sens. 1 H317 May cause an allergic skin reaction.
Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**



GHS05



GHS07

- **Signal word** Danger

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· Hazard-determining components of labelling:

Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine and 4,4'-Isopropylidenediphenol,
oligomeric reaction products with 1-chloro-2,3-epoxypropane
m-phenylenebis(methylamine)
Salicylic acid

· Hazard statements

H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

· Precautionary statements

P260 Do not breathe dusts or mists.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P310 Immediately call a POISON CENTER/doctor.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P321 Specific treatment (see on this label).
P362+P364 Take off contaminated clothing and wash it before reuse.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· 2.3 Other hazards**· Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients
· 3.2 Chemical characterisation: Mixtures

· **Description:** Epoxy resin hardener, modified polyamine adduct

· Dangerous components:

CAS: 38294-64-3 NLP: 500-101-4 Reg.nr.: 01-2119965165-33-0001	Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine and 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane ⚠ Skin Corr. 1B, H314; Eye Dam. 1, H318 ⚠ Skin Sens. 1, H317 Aquatic Chronic 3, H412	25-50%
CAS: 100-51-6 EINECS: 202-859-9 Reg.nr.: 01-2119492630-38-xxxx	Benzyl alcohol ⚠ Acute Tox. 4, H302; Eye Irrit. 2, H319	25-50%
CAS: 1477-55-0 EINECS: 216-032-5 Reg.nr.: 01-2119480150-50-xxxx	m-phenylenebis(methylamine) ⚠ Skin Corr. 1B, H314 ⚠ Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1, H317 Aquatic Chronic 3, H412	5-<10%
CAS: 69-72-7 EINECS: 200-712-3 Reg.nr.: 01-2119486984-17-xxxx	Salicylic acid ⚠ Eye Dam. 1, H318 ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315; STOT SE 3, H335	2.5-<3%

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

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SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray.
Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:**
Wear self-contained respiratory protective device.
Wear fully protective suit.
Mouth respiratory protective device.
- **Additional information**
Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Keep people at a distance and stay on the windward side.
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:**
Inform respective authorities in case of seepage into water course or sewage system.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralising agent.
Dispose contaminated material as waste according to item 13.
Ensure adequate ventilation.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** Ensure good ventilation/exhaustion at the workplace.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.

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- **Further information about storage conditions:**
Store receptacle in a well ventilated area.
Keep container tightly sealed.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· DNELs

38294-64-3 Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine and 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane

Oral	Long term - systemic effects	0.05 mg/kg bw/day (general population)
Dermal	Long term - systemic effects	0.05 mg/kg bw/day (general population) 0.14 mg/kg bw/day (worker)
Inhalative	Long term - systemic effects	0.074 mg/m ³ (general population) 0.493 mg/m ³ (worker)

· PNECs

38294-64-3 Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine and 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane

PNEC aqua	0.111 mg/L (Intermittent releases) 0.011 mg/L (fresh water) 0.001 mg/L (marine water)
PNEC sediment	4,320 mg/kg sediment (fresh water) 432 mg/kg sediment (marine water)
PNEC STP	10 mg/l (sewage)
PNEC soil	864 mg/kg soil dw (soil)
PNEC oral	1 mg/kg food (secondary poisoning)

- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.
- **Respiratory protection:**
Filter A/P2
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

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- **Material of gloves**

Butyl rubber, BR

Nitrile rubber, NBR

Recommended thickness of the material: ≥ 0.5 mm

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

For the mixture of chemicals mentioned below the penetration time has to be at least 480 minutes (Permeation according to EN 374 Part 3; Level 6).

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:**



Tightly sealed goggles

- **Body protection:** Protective work clothing

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**

- **General Information**

- **Appearance:**

Form:	Fluid
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Colour:	Yellowish
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Odour:	Amine-like
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Odour threshold:	Not determined.
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pH-value:	Not determined.
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- **Change in condition**

Melting point/freezing point:	Undetermined.
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Initial boiling point and boiling range:	Undetermined.
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Flash point:	101 °C
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Flammability (solid, gas):	Not applicable.
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Ignition temperature:	380 °C
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Decomposition temperature:	Not determined.
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Auto-ignition temperature:	Product is not selfigniting.
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Explosive properties:	Product does not present an explosion hazard.
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- **Explosion limits:**

Lower:	1.2 Vol %
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Upper:	13.0 Vol %
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Vapour pressure at 20 °C:	0.1 hPa
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Density at 20 °C:	1.05 g/cm ³
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Relative density	Not determined.
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Vapour density	Not determined.
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Evaporation rate	Not determined.
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- **Solubility in / Miscibility with**

water:	Not miscible or difficult to mix.
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aromatic hydrocarbons:	Not miscible or difficult to mix.
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|--|--|
| · organic solvents: | Not miscible or difficult to mix. |
| · Partition coefficient: n-octanol/water: | Not determined. |
| · Viscosity: | |
| Dynamic at 25 °C: | 120 - 240 mPas |
| Kinematic: | Not determined. |
| · Solvent content: | |
| Organic solvents: | 42.6 % |
| · 9.2 Other information | No further relevant information available. |

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** Reacts with acids.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**

100-51-6 Benzyl alcohol

Oral	LD50	1,230 mg/kg (rat)
Dermal	LD50	2,000 mg/kg (rabbit)

1477-55-0 m-phenylenebis(methylamine)

Oral	LD50	930 mg/kg (rat)
Dermal	LD50	>3,100 mg/kg (rabbit)

- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes severe skin burns and eye damage.
- **Serious eye damage/irritation**
Causes serious eye damage.
- **Respiratory or skin sensitisation**
May cause an allergic skin reaction.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

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SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity:

38294-64-3 Reaction products of 3-aminomethyl-3,5,5-trimethylcyclohexylamine and 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane

LC50/96h 11.1 mg/l (daphnia)

LC50/96h 70.7 mg/l (f)

EC50/72h 79.4 mg/l (algae)

100-51-6 Benzyl alcohol

LC50/48 646 mg/l (leuciscus idus)

EC50/96h 640 mg/l (algae)

400 mg/l (daphnia)

1477-55-0 m-phenylenebis(methylamine)

EC50/48h 15.2 mg/l (daphnia)

LC50/96h 87.6 mg/l (leuciscus idus)

EC50/72h 20.3 mg/l (algae)

12.2 Persistence and degradability No further relevant information available.

12.3 Bioaccumulative potential No further relevant information available.

12.4 Mobility in soil No further relevant information available.

Ecotoxicological effects:

Remark: Harmful to fish

Additional ecological information:

General notes:

Harmful to aquatic organisms

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

12.5 Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Must be specially treated adhering to official regulations.

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Uncleaned packaging:

Recommendation:

Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.

SECTION 14: Transport information

14.1 UN-Number

ADR, IMDG, IATA

UN2289

14.2 UN proper shipping name

ADR

IMDG, IATA

2289 ISOPHORONDIAMIN,
ISOPHORONEDIAMINE,

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· **14.3 Transport hazard class(es)**· **ADR, IMDG, IATA**

· **Class** 8 Corrosive substances.
 · **Label** 8

· **14.4 Packing group**· **ADR, IMDG, IATA** III· **14.5 Environmental hazards:**· **Marine pollutant:** No· **14.6 Special precautions for user**

Warning: Corrosive substances.

· **Danger code (Kemler):** 80· **EMS Number:** F-A,S-B· **Stowage Category** A· **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**

Not applicable.

· **Transport/Additional information:**· **ADR**· **Limited quantities (LQ)** 5L· **Excepted quantities (EQ)** Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· **Transport category** 3· **Tunnel restriction code** E· **IMDG**· **Limited quantities (LQ)** 5L· **Excepted quantities (EQ)** Code: E1

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 1000 ml

· **UN "Model Regulation":**

UN 2289 ISOPHORONEDIAMINE SOLUTION, 8, III

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SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**· **TSCA (Toxic Substances Control Act):**

100-51-6	Benzyl alcohol
1477-55-0	m-phenylenebis(methylamine)
69-72-7	Salicylic acid

· **Directive 2012/18/EU**· **Named dangerous substances - ANNEX I** None of the ingredients is listed.· **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3· **National regulations:**· **Technical instructions (air):**

Class	Share in %
NK	42.6

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- **Waterhazard class:** Water hazard class 2 (Self-assessment): hazardous for water.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**

- H302 Harmful if swallowed.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H412 Harmful to aquatic life with long lasting effects.

- **Department issuing SDS:** Abteilung Qualitätssicherung

- **Contact:** Fr. Dr. Bierögel

- **Abbreviations and acronyms:**

- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- ICAO: International Civil Aviation Organisation
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- DNEL: Derived No-Effect Level (REACH)
- PNEC: Predicted No-Effect Concentration (REACH)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- Acute Tox. 4: Acute toxicity – Category 4
- Skin Corr. 1B: Skin corrosion/irritation – Category 1B
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Dam. 1: Serious eye damage/eye irritation – Category 1
- Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
- Skin Sens. 1: Skin sensitisation – Category 1
- STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
- Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

- *** Data compared to the previous version altered.**

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